

## PATENT COOPERATION TREATY

PCT

## NOTIFICATION OF ELECTION

(PCT Rule 61.2)

From the INTERNATIONAL BUREAU

To:

Commissioner  
US Department of Commerce  
United States Patent and Trademark  
Office, PCT  
2011 South Clark Place Room  
CP2/5C24  
Arlington, VA 22202  
ETATS-UNIS D'AMERIQUE  
in its capacity as elected Office

Date of mailing:

07 December 2000 (07.12.00)

International application No.:

PCT/SE00/01132

Applicant's or agent's file reference:

GA 270 PCT

International filing date:

30 May 2000 (30.05.00)

Priority date:

31 May 1999 (31.05.99)

Applicant:

DROTT, Johan

1. The designated Office is hereby notified of its election made:



in the demand filed with the International preliminary Examining Authority on:

09 October 2000 (09.10.00)



in a notice effecting later election filed with the International Bureau on:

2. The election ☒ was

was not

made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO  
34, chemin des Colombettes  
1211 Geneva 20, Switzerland

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## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

14

Applicant's or agent's file reference GA 270 PCT	<b>FOR FURTHER ACTION</b> See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)	
International application No. PCT/SE00/01132	International filing date (day/month/year) 30.05.2000	Priority date (day/month/year) 31.05.1999
International Patent Classification (IPC) or national classification and IPC: A 61 B 5/00		
Applicant Gambro Lundia AB et al		

<p>1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.</p> <p>2. This REPORT consists of a total of <u>3</u> sheets, including this cover sheet.</p> <p><input type="checkbox"/> This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).</p> <p>These annexes consist of a total of _____ sheets.</p>
<p>3. This report contains indications relating to the following items:</p> <p>I <input checked="" type="checkbox"/> Basis of the report</p> <p>II <input type="checkbox"/> Priority</p> <p>III <input type="checkbox"/> Non-establishment of opinion with regard to novelty, inventive step and industrial applicability</p> <p>IV <input type="checkbox"/> Lack of unity of invention</p> <p>V <input checked="" type="checkbox"/> Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement</p> <p>VI <input type="checkbox"/> Certain documents cited</p> <p>VII <input type="checkbox"/> Certain defects in the international application</p> <p>VIII <input type="checkbox"/> Certain observations on the international application</p>

Date of submission of the demand 09.10.2000	Date of completion of this report 04.05.2001
Name and mailing address of the IPEA/SE Patent- och registreringsverket P.O. Box 17079 S-111 41 STOCKHOLM Facsimile No. 08-667 72 88	Authorized officer Agneta Änggård/BS Telephone No. 08-782 25 00

## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/SE00/01132

## I. Basis of the report

1. With regard to the **elements** of the international application:\*

- ☒ the international application as originally filed
- ☐ the description:  
pages \_\_\_\_\_, as originally filed  
pages \_\_\_\_\_, filed with the demand  
pages \_\_\_\_\_, filed with the letter of \_\_\_\_\_
- ☐ the claims:  
pages \_\_\_\_\_, as originally filed  
pages \_\_\_\_\_, as amended (together with any statement) under article 19  
pages \_\_\_\_\_, filed with the demand  
pages \_\_\_\_\_, filed with the letter of \_\_\_\_\_
- ☐ the drawings:  
pages \_\_\_\_\_, as originally filed  
pages \_\_\_\_\_, filed with the demand  
pages \_\_\_\_\_, filed with the letter of \_\_\_\_\_
- ☐ the sequence listing part of the description:  
pages \_\_\_\_\_, as originally filed  
pages \_\_\_\_\_, filed with the demand  
pages \_\_\_\_\_, filed with the letter of \_\_\_\_\_

2. With regard to the **language**, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.

These elements were available or furnished to this Authority in the following language \_\_\_\_\_ which is:

- ☐ the language of a translation furnished for the purposes of international search (under Rule 23.1(b)).
- ☐ the language of publication of the international application (under Rule 48.3(b)).
- ☐ the language of the translation furnished for the purposes of international preliminary examination (under Rules 55.2 and/or 55.3).

3. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:

- ☐ contained in the international application in written form.
- ☐ filed together with the international application in computer readable form.
- ☐ furnished subsequently to this Authority in written form.
- ☐ furnished subsequently to this Authority in computer readable form.
- ☐ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
- ☐ The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.

4. ☐ The amendments have resulted in the cancellation of:

- ☐ the description, pages \_\_\_\_\_
- ☐ the claims, Nos. \_\_\_\_\_
- ☐ the drawings, sheet/fig \_\_\_\_\_

5. ☐ This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2 (c)).\*\*

\* Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are annexed to this report since they do not contain amendments (Rules 70.16 and 70.17).

\*\* Any replacement sheet containing such amendments must be referred to under item I and annexed to this report.

## INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/SE00/01132

**V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement**

## 1. Statement

Novelty (N)	Claims	<u>1-13</u>	YES
	Claims		NO
Inventive step (IS)	Claims	<u>1-13</u>	YES
	Claims		NO
Industrial applicability (IA)	Claims	<u>1-13</u>	YES
	Claims		NO

## 2. Citations and explanations (Rule 70.7)

The invention relates to an arrangement for measuring a property of a fluid present in a tube with a sensor for measuring the desired property.

An object of the invention is to provide a sensor which is arranged on the tube and in direct contact with the fluid through a lateral access, that is simple and inexpensive to manufacture and with a reliable seal to the tube.

This is achieved by a tube comprising a domed wall portion with a seal surface on its outer side with a lateral access arranged in the seal surface, and a sensor arranged in a sealed manner on the seal surface over the lateral access.

The following documents were referred to in the International Search Report:

WO 9525953  
US 5951497  
US 4694834  
US 4661093

The cited documents disclose different solutions for sensors measuring the properties of a fluid in a tube.

Thus, the claimed invention is novel and fulfils the requirements of inventive step and industrial applicability.

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization  
International Bureau



(43) International Publication Date  
7 December 2000 (07.12.2000)

PCT

(10) International Publication Number  
**WO 00/72747 A1**

(51) International Patent Classification<sup>7</sup>: **A61B 5/00**

(21) International Application Number: **PCT/SE00/01132**

(22) International Filing Date: **30 May 2000 (30.05.2000)**

(25) Filing Language: **English**

(26) Publication Language: **English**

(30) Priority Data:  
9901981-2

31 May 1999 (31.05.1999) SE  
**31 Nov 01/30 MAR**

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(81) Designated States (national): AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU, CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

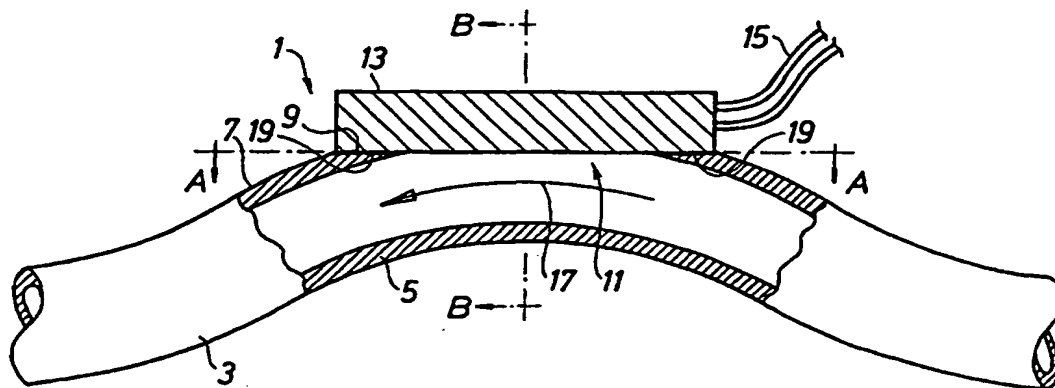
(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published:

— With international search report.

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: **ARRANGEMENT FOR MEASURING A PROPERTY OF A FLUID PRESENT IN A TUBE**



(57) Abstract: An arrangement for measuring a property of a fluid (17) present in a tube (3) is described. The arrangement comprises a sensor (13) for measuring the desired property of the fluid, which sensor is disposed on the tube (3) and is in direct contact with the fluid (17) through a lateral access (11). The tube (3) has a domed wall portion (7) with a seal surface (9) on its outer side, on which the sensor (13) is disposed in a sealed fashion. The seal surface (9) is preferably formed as a level surface. The lateral access (11) is arranged in the seal surface (9) and is covered by the sensor (13). In this way, a reliable, simple and inexpensive sealing of the lateral access (11) is accomplished by the sensor (13) itself.

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## ARRANGEMENT FOR MEASURING A PROPERTY OF A FLUID PRESENT IN A TUBE

5 The present invention concerns an arrangement for measuring a property of a fluid present in a tube, with a sensor for measuring the desired property, which sensor is disposed on the tube and is in direct contact with the fluid through a lateral access.

### 10 TECHNICAL BACKGROUND

Various implementations of arrangements for measuring a property of a fluid present in a tube are known. They are utilised in the most diverse apparatus, for example also in dialysis monitors, for measuring any properties of the fluid. To this end, they generally comprise a sensor, which is suitable for measuring the desired property. The measured properties of the fluid are, for instance, the temperature, the flow velocity, the pressure, the conductivity, etc.

15 However, measuring these properties of the fluid requires the sensor to be in direct contact with the fluid, which generally is established through a lateral access, i.e. a lateral opening in the tube. For this, the sensor is arranged on the tube in such a way that it protrudes at least partially into the tube through the lateral access and thus is in direct contact with the fluid which flows substantially completely around it. This is necessary for temperature sensors, for example, which must be substantially entirely surrounded by the fluid, or which have the fluid flow substantially entirely around them, in order to record an exact temperature.

25 The sensor may also be disposed on the tube such that it protrudes only into the lateral access, but not into the tube itself, so that it is in contact with

the fluid, but the fluid does not flow completely around it or is, respectively, not entirely surrounded by fluid. This is adequate for example for sensors with electrodes for measuring the inductance of the fluid.

However, owing to the geometry of the tube it is difficult to provide a lateral access that, on the one hand, allows the direct contact of the sensor with the fluid and, on the other hand, is reliably sealed from the surroundings. Apart from the requisite direct contact with the fluid, the sensor disposed on the tube also needs a connection to an evaluating unit or the like, in order to relay the measured values to this.

To resolve the sealing problems, DE 35 08 570 suggests for example inserting a shut-off valve with plug in a tube, wherein the plug comprises a bore in the axis of rotation. A sensor is inserted in the bore and sealed with a sealing ring. Then, when for example as a result of the composition of the fluid, deposits build up with time on the sensor that is in direct contact with the fluid and impede the exact measurement of the required measured value, it is possible to replace the sensor without problems. To this end, the shut-off valve is set in its blocking position so that the fluid flow is interrupted and the sensor can be replaced without loss of fluid.

A disadvantage of this is that the tube must be completely severed during the installation of the shut-off valve. Thus after successful installation of the shut-off valve, additional seal surfaces with additional possible unsealed areas are created. Moreover, a shut-off valve entails an additional material expense in addition to the supplementary installation expense and thus causes additional costs.

An apparatus is known from DE 41 01 549 for measuring temperatures in tubes, wherein a bushing is welded laterally to a tube and forms a lateral access. A plug having a central bore is inserted in the bushing. Furthermore, a temperature sensor is screwed into the bushing and is pushed through the bore of the plug to the fluid and protrudes into the fluid. The plug, which seals the

temperature sensor from the fluid, is specially worked on the side directed towards the fluid. This is intended to prevent the formation of gaps between plug and tube wall as breeding grounds for bacteria and other germs.

While this makes possible a reliable seal of the temperature sensor from the fluid, this seal however requires a larger amount of labour. Specifically, a lateral access to the tube must be provided, a bushing must be welded to the lateral access or the tube respectively, and the plug specially worked on the side directed towards the fluid, before the temperature sensor can be screwed into the bushing. This causes supplementary costs in addition to the additionally required material.

An arrangement for measuring the temperature of a fluid present in a tube is known from EP 413 198, wherein a bushing is similarly welded laterally to a tube and forms a lateral access to the fluid. An extensively worked ball valve is screwed into the bushing. A temperature sensor is pushed through the ball valve in the latter's open position up to the fluid in the tube, and is sealed against the fluid by ring seals before the ball valve and after the ball valve. In this way it is possible to replace the temperature sensor without shutting off the fluid. However, numerous seal surfaces are necessary, which increases the risk of leaks. In addition, this known arrangement is also expensive in terms of material and labour and is therefore costly.

## SUMMARY OF THE INVENTION

In view of this background it is therefore an object of the present invention to provide an arrangement for measuring a property of a fluid present in a tube, with a sensor for measuring the property, which sensor is arranged on the tube and in direct contact with the fluid through a lateral access, that is simple and inexpensive to manufacture and in which the lateral access is reliably, simply and inexpensively sealed.

This object is achieved with an arrangement of the described type,



wherein the tube includes a domed wall portion, the domed wall portion includes a seal surface on its outer side, the lateral access is formed in the seal surface, and the sensor is disposed in a sealed manner on the seal surface over the lateral access

5           In this way a simple arrangement is provided, which for example may be used in dialysis monitors and enables a simple and at the same time reliable seal of the lateral access on the tube. With the formation of the domed wall portion in the tube and the arrangement of a seal surface on the outer side of this domed wall portion, a large seal surface is provided that is formed  
10 substantially without edges and corners, on which the sensor can be simply disposed in a reliably sealed manner. The sensor is arranged over the lateral access, which is arranged in such a way in the seal surface, or which, respectively, terminates in such a way in the seal surface, that it is surrounded by the seal surface. In this manner, on the one hand, the lateral access is simply  
15 and reliably sealed by the sensor itself and, on the other hand, the sensor is brought easily into direct contact with the fluid. The sensor thus sits on the seal surface and is simultaneously in direct contact with the fluid.

By forming a domed wall portion and arranging a seal surface on the outer side of the same, there is in particular provided a larger seal surface that  
20 comprises no edges or corners and on which the sensor can sit. The arrangements known from the prior art having a lateral access in the tube generally include lateral seal surfaces having edges, corners or gaps. The sensor lies laterally against these seal surfaces, which renders a reliable seal difficult. This problem is removed by the present invention.

25           In particular when, in accordance with a preferred embodiment, the seal surface is a level surface, a further improved seal of the lateral access is made possible. A reliable seal can be obtained more easily on a level surface, and the sensor can simply be placed on the seal surface so that it covers the lateral access. When an appropriate seal is provided between sensor and seal surface,

for example a sealing ring or even adhesion between sensor and seal surface, as provided in accordance with another preferred embodiment, the lateral access is then reliably sealed by the sensor itself.

5 The domed wall portion of the tube can be formed in any manner. For example, the whole tube can be bent to form the domed wall surface, as is provided according to a preferred embodiment. Similarly, the wall of the tube can be distended with a bulge on one side to form the domed wall portion, which is provided according to another preferred embodiment.

10 In both cases care should be taken that an adequately large domed wall portion is available to provide an adequately large seal surface on its outer side. Advantageously, in this case the wall of the tube forms the seal surface, which facilitates the manufacture further.

15 The lateral access to the interior of the tube arranged in the seal surface can be formed in any manner. However, it is advantageous, and provided according to a preferred embodiment, when the lateral access is formed by levelling away the wall of the tube at the outer side of the domed wall portion along a flat plane. In doing this it is advantageous when the domed wall portion is ground away at its outer side to form the lateral access. In this way the seal surface will simultaneously be formed with the lateral access so that  
20 the manufacture is still further simplified and the arrangement becomes altogether less expensive. Moreover, in this way a transition between the lateral access and the interior of the tube is provided that is favourable to flow, which is of particular advantage when the fluid present in the tube flows.

25 The lateral access can be formed in the described way both with an elastic and/or flexible tube, or also with a rigid tube. This arrangement is, however, particularly advantageous with a rigid tube, that for example can consist of metal, synthetic material or even glass. Particularly in the case of this last material the sealing of a lateral access was previously difficult and coupled with problems, which are now removed by the present invention.

Any sensors can be used in the arrangement, such as for example temperature sensors, pressure sensors, flow meters or even conductivity sensors. Furthermore the arrangement can be employed in diverse apparatus, such as in dialysis monitors.

5

## DESCRIPTION OF THE DRAWINGS

The invention will now be described in more detail with reference to the enclosed drawings, which depict preferred embodiments. These show in

10

Fig. 1 a longitudinal section through a first embodiment;

Fig. 2 a cross-section along the line B-B in Fig. 1;

Fig. 3 a longitudinal section through a second embodiment;

Fig. 4 a cross-section through a third embodiment;

Fig. 5 a cross-section through a fourth embodiment; and

15

Fig. 6 a section along the line A-A in Fig. 1 and Fig. 3.

## DESCRIPTION OF PREFERRED EMBODIMENTS

20

Fig. 1 shows a first embodiment of the measurement arrangement 1 in longitudinal section. The measurement arrangement 1 includes a sensor 13 that is disposed on a tube 3 to measure properties of a fluid 17 present in the tube 3. The fluid 17 can be either stationary in the tube or flow through it.

25

The tube 3 comprises a domed wall portion 7 that in this embodiment is formed by bending the whole tube 3. On its outer side the domed wall portion 7 has a seal surface 9, in which a lateral access 11 is arranged. In this embodiment, the seal surface 9 is formed together with the lateral access 11 by grinding away the outer side of the domed wall portion 7 along a flat plane. This plane is indicated by the dashed and dotted line A-A. The seal surface is thus formed by the ground away portion of the wall 5 of the tube 3. The form

of the transition between the lateral access 11 and the interior of the tube 3 that is very favourable in fluid mechanical terms can be readily seen here, and is particularly advantageous when the fluid flows.

5 The sensor 13 is arranged on the seal surface 9 in such a manner that it completely covers and thus seals the lateral access 11. Simultaneously it is in direct contact with the fluid 17. The required seal between sensor 13 and seal surface 9 can be achieved in any desired manner. In the embodiment illustrated here, the sensor 13 is glued on the seal surface 9 by means of a suitable adhesive 19. However, it is also possible to provide, for example, a sealing  
10 ring or any other seal between the sensor 13 and the seal surface 9, whereby the sensor can then be attached to the tube 3 with any other suitable means.

The tube 3 consists here of glass but may consist of any other material such as plastic, metal or of an elastic material.

15 In the first embodiment of the measurement arrangement 1 shown here the sensor 13 is in direct contact with the fluid 17 present in the tube 3 through the lateral access 11 of the tube 3. In this way, the sensor 13 can directly determine or measure the desired property of the fluid 17 and relay the measured values by means of the electrical connections 15 to an evaluation unit or the like, which is not illustrated, where they can then be processed.

20 In Fig. 2 is shown a section along the line B-B of Fig. 1. As can be readily seen, the seal surface 9 is formed by the wall 5 of the tube 3 that has been levelled away along a flat plane on the outer side of the domed wall portion 7. As mentioned above, in this way the lateral access 11 to the interior of the tube 3 is formed at the same time as the seal surface 9, and a transition  
25 between the lateral access 11 and the interior of the tube 3 is obtained in a fluid-mechanically favourable fashion. The sensor 13 is arranged on the seal surface 9 above the lateral access 11 in such a manner that it completely covers, and therefore seals, the lateral access 11.

In Fig. 3 is shown a second embodiment of the measurement

arrangement in longitudinal section. Like parts are denoted by like reference numerals. The tube 3' of this embodiment is not bent as a whole to form the domed wall portion 7. Instead, only a region of the wall of the tube 3' bulges outwardly to form the domed wall portion 7.

5 Furthermore, here also a seal surface 9 that is created by levelling away the outer side of the domed wall surface along a straight line A-A is formed on the outer side of the domed wall portion 7. As mentioned, in this way the lateral access 11 is formed at the same time. The sensor 13 is then, in turn, arranged on the seal surface 9 such that it completely covers, and accordingly  
10 seals, the lateral access 11, while being simultaneously in direct contact with the fluid 17. A seal between sensor 13 and seal surface 9 is accomplished in this embodiment also by gluing the sensor 13 to the seal surface 9 by means of a suitable adhesive 19. The tube 3' is of metal, however the embodiment shown here can also be utilised with tubes of any other material, such as for  
15 example glass or plastic, or even elastic materials.

Here again the sensor 13 is coupled by electrical connections 15 to a non-depicted evaluating unit or the like, in order to relay and process the values determined by the sensor 13 regarding the property of the fluid 17 present in the tube 3'.

20 In the embodiment shown in Fig. 3 the cross-section of the tube 3' expands in the region of the arrangement, while the cross-section of the tube 3 of the first embodiment shown in Fig. 1 narrows in the region of the arrangement. Thus, the flow velocity of a fluid 17 flowing in the arrangement according to the first embodiment increases, while the flow velocity of a fluid  
25 17 flowing in the arrangement according to the second embodiment decreases. This can influence the property of the fluid 17 to be measured so that, depending on the property of the fluid 17 to be measured, the embodiment that does not, or least, influences the property to be measured is to be selected. Alternatively, however, it is also possible to form the domed wall portion 7 on

the tube 3 or 3' such that no or only an extremely small and negligible change in cross-section of the tube 3 or 3' results.

An example of this is shown in Fig. 4 that shows a cross-section through the tube 3'' in a similar fashion to Fig. 2. Like parts are denoted by like reference numerals. The tube 3'' is rectangular and bent as a whole to form the domed portion 7 in a similar fashion to that shown in Fig. 1. The outer side of the domed portion 7 is completely levelled away up to the side walls to form the lateral access 11, such that the sensor 13 placed thereon takes the place of the original outer side. In this way, the original cross-section is retained.

A further example is shown in Fig. 5, which likewise shows a cross-section through a tube 3''' in a similar fashion to Fig. 2. Here again like parts are denoted by like reference numerals. The tube 3''' comprises a circular cross-section and is bent as a whole to form the domed portion 7, in a similar fashion to that shown in Fig. 1. To form the lateral access 11, the outer side of the domed portion 7 is levelled away to just such an extent that a small opening is formed in the wall 5. This is covered by the sensor 13 placed thereon, the sensor 13 protruding only a little into the tube 3'''. This has the effect that the cross-section of the tube in the region of the measurement arrangement is only slightly, and on the whole negligibly, reduced.

Contrary to the previous embodiments, the sensor 13 is here attached to the seal surface 9 with a holding band 23. The seal between sensor 13 and tube 3, or seal surface 9 respectively, is obtained with a sealing ring 21 in this embodiment.

Fig. 6 shows a plan view of a section along the line A-A in Fig. 1 and Fig. 3. It can be clearly distinguished here that the lateral access 11 is arranged in the seal surface 9 such that it is completely surrounded by the seal surface 9. This enables the simple, safe and reliable seal between the lateral access 11 and the sensor 13, which is not shown here, as described in detail above. The

seal surface 9 is formed by the levelling away of wall 5 of the tube 3, 3' along a flat plane, which enables its simple and inexpensive formation. Moreover, in this way a level seal surface is provided that comprises no corners, edges or gaps and thus enables a simple and reliable seal.

5           Hence all in all an arrangement for measuring a property of a fluid present in a tube is provided that is simple and inexpensive to manufacture and simply and inexpensively enables a reliable sealing of the sensor utilised in the arrangement. The arrangement can be employed for any application and for  
10 any apparatus, for example also in dialysis monitors. In the latter, the arrangement could for example be equipped with a conductivity sensor to determine the conductivity of the dialysis fluid. However, this does not limit the arrangement to this purpose.

## LIST OF REFERENCE NUMERALS

	1	Measuring arrangement
	3	Tube
5	5	Wall
	7	Domed wall portion
	9	Seal surface
	11	Lateral access
	13	Sensor
10	15	Electrical connection
	17	Fluid
	19	Adhesive
	21	Sealing ring
	23	Holding band



## CLAIMS

- 5           1. Arrangement for measuring a property of a fluid (17) present in a tube (3),  
with a sensor (13) for measuring the property, which sensor (13) is disposed on the tube (3) and is in direct contact with the fluid (17) through a lateral access (11),
- 10       **characterised in that** the tube (3) comprises a domed wall portion (7), the domed wall portion (7) has a seal surface (9) on its outer side, the lateral access (11) is arranged in the seal surface (9), and the sensor (13) is arranged in a sealed manner on the seal surface (9) over the lateral access (11).
- 15           2. Arrangement according to claim 1, **characterised in that** the seal surface (9) is a level surface.
- 20           3. Arrangement according to claim 1 or 2, **characterised in that** the whole tube (3) is bent to form the domed wall portion (7).
- 25           4. Arrangement according to claim 1 or 2, **characterised in that** the wall (5) of the tube (3) is bulged outwardly on one side of the tube (3) to form the domed wall portion (7).
5. Arrangement according to any one of the previous claims, **characterised in that** the wall (5) of the tube (3) forms the seal surface.

6. Arrangement according to any one of the previous claims,  
**characterised in that** the sensor (13) is adhered on to the seal surface (9).

5           7. Arrangement according to any one of the previous claims,  
**characterised in that** the sensor is a temperature sensor, a pressure sensor, a  
flow meter or a conductivity sensor (13).

10           8. Arrangement according to any one of claims 2 to 7, **characterised in**  
**that** the lateral access (11) is formed by levelling away of the wall (5) of the  
tube (3) on the outer side of the domed wall portion (7) along a flat plane.

15           9. Arrangement according to claim 8, **characterised in that** the lateral  
access (11) is formed by grinding.

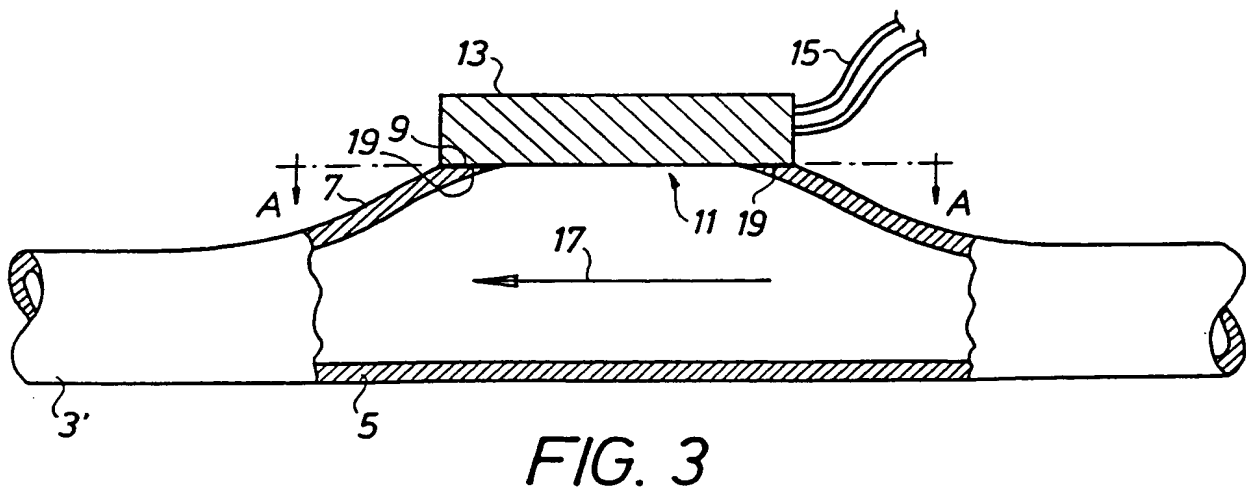
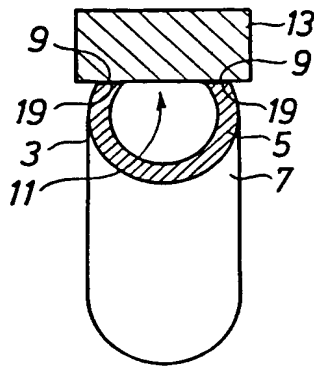
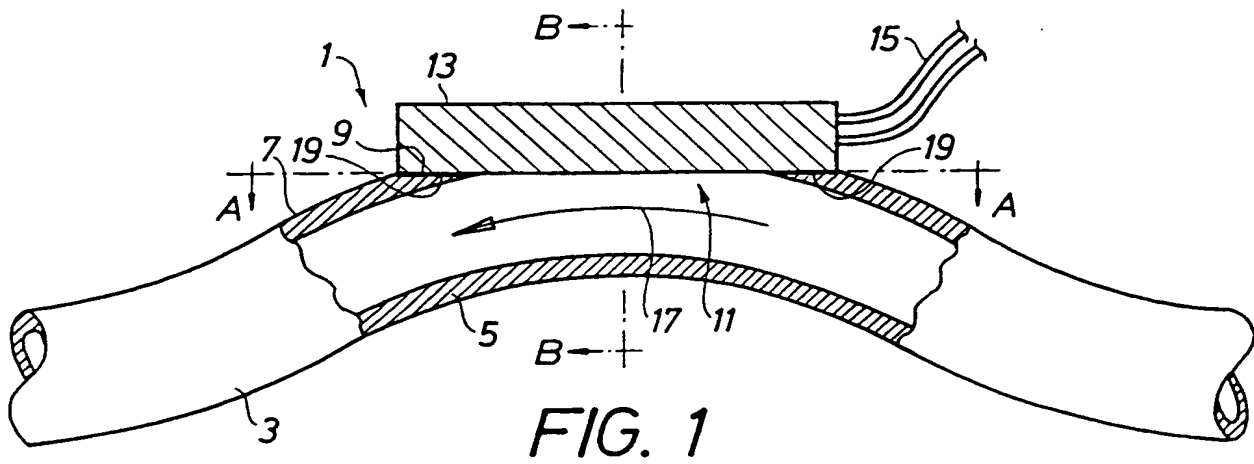
          10. Arrangement according to any one of the previous claims,  
**characterised in that** the tube (3) is elastic and/or flexible.

20           11. Arrangement according to any one of claims 1 to 9, **characterised**  
**in that** the tube (3) is rigid.

          12. Arrangement according to claim 11, **characterised in that** the tube  
(3) is of metal, plastics or glass.

25           13. Dialysis monitor with an arrangement according to any one of the  
previous claims.

1/2



2/2

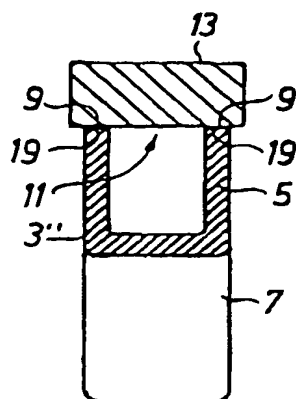


FIG. 4

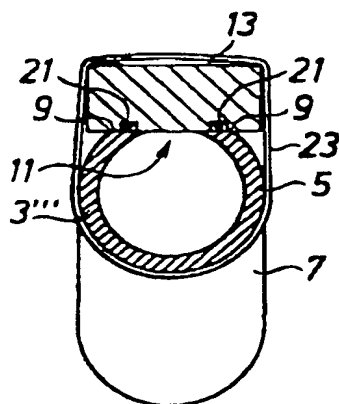


FIG. 5

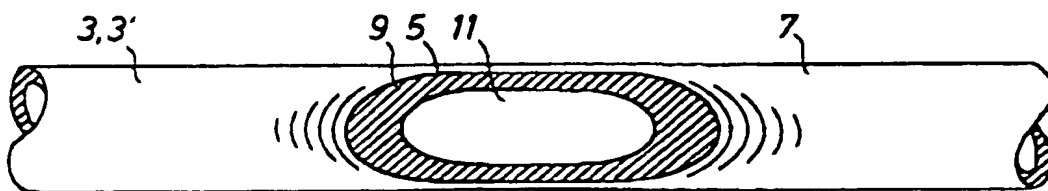


FIG. 6

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 00/01132

## A. CLASSIFICATION OF SUBJECT MATTER

IPC7: A61B 5/00

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: A61B, G01N

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPODOC, WPI

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 9525953 A1 (OPL, HANS), 28 Sept 1995 (28.09.95), figures 1-3, claims 1-6 --	1-3,5,7, 10-12,13
A	US 5951497 A (WM. DEAN WALLACE ET AL), 14 Sept 1999 (14.09.99), figures 1-17, claims 1-61 --	1-13
A	US 4694834 A (MARK E. MEYERHOFF ET AL), 22 Sept 1987 (22.09.87), figures 1-6, claims 1-11 --	1-13
A	US 4661093 A (WALTER BECK ET AL), 28 April 1987 (28.04.87), figures 1-10, claims 1-8 -- -----	1-13

☐ Further documents are listed in the continuation of Box C.☒ See patent family annex.

\* Special categories of cited documents:

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"&amp;" document member of the same patent family

Date of the actual completion of the international search

5 Sept 2000

Date of mailing of the international search report

1 i -09- 2000

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**INTERNATIONAL SEARCH REPORT**  
Information on patent family members

08/05/00

International application No.  
PCT/SE 00/01132

Patent document cited in search report			Publication date	Patent family member(s)		Publication date
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				DE	3321151 A,C	13/12/84
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